

# Dawnprene TPE 6902-PB



TPE 6902-PB

PPZ(1'

TPE

W70gF70g

Features:

It is a natural colour thermoplastic elastomer (TPE) material. This material combines good physical properties,chemical resistance and elasticity, designed for bonding PP applications.This grade of TPE can be processed on conventional thermoplastics equipment for injection.It is completely recyclable.

h8																					
Å	³ PP 57&																				
RoHS 1V8W	³ RoHS 1V8																				
N8c	8c																				
(æ	2&																				
@	#																				
A0	³ 2018-11-30																				
(8M	B	. .	8																		
Ö	1.03	g/cm³	ASTM D792																		
.Ö																					
F8 23	65	A	ASTM D2240																		
W7-																					
hjÖ 23	8.0	MPa	ASTM D412																		
8K) 23	600	%	ASTM D412																		
100%hjÖ 23	2.3	MPa	ASTM D412																		
8Ö 23	45	KN/m	ASTM D624																		
@																					
<p>0.01% 0.01% 0.01%</p> <p>Drying Instructions: Need drying the granules before make molding,excessive moisture will lead materials bad extrusion surface,mechanical performance reduction and bad surface appearance. Moisture content request below 0.01%,suggesting drying as follow process:</p> <table border="1"> <thead> <tr> <th>æ</th> <th>Drying conditions</th> <th>Ö</th> <th>Dring temperature/</th> <th>8\$</th> <th>Dring time/h</th> </tr> </thead> <tbody> <tr> <td>OH9</td> <td>first choice</td> <td></td> <td>80 90</td> <td></td> <td>1</td> </tr> <tr> <td>F9</td> <td>other choice</td> <td></td> <td>100</td> <td></td> <td>0.5</td> </tr> </tbody> </table> <p>X 110: 105</p> <p>E3. 105</p> <p>If drying temperature over than 110 ,it might cause materials blocking in barrel zone;if use moisture analysis meter,the temperature setting should be on 105 .</p>				æ	Drying conditions	Ö	Dring temperature/	8\$	Dring time/h	OH9	first choice		80 90		1	F9	other choice		100		0.5
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ED	R	0j	j4	9j	j	Ä	Q	Q
40-150		160-170	190-220	200-230	200-230			