Ozone Resistance 200PPHM 23 *46hr	No crack		

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0.1%

Drying Instructions: No brokem bags do not need to dry ,if there is broken bags,Need drying the granules before make molding,excessive moisture will lead materials bad extrusion surface,mechanical performance reduction and bad surface appearance. Moisture content request below 0.1%,suggesting drying as follow process:

Drying conditions	Dring temperature/	Dring time/h
first choice	70 80	2 3
other choice	90	1

110 105

If drying temperature over than 110 ,it might cause materials blocking in barrel zone;if use moisture analysis meter,the temperture setting should be on 105 .

Screw Speed R	Zone I	Zone II	Zone III	Zone IV	Zone V	Nozzl or Die	Mould
40-150	170-220	180-230	180-230	180-230	180-230	180-230	50-70

1.Dawnprene TPE PVC

Dawnprene TPE is incompatible with PVC mateials,hence must clean the equipment before using.

2. 120 × 100 × 2 , .

Above testing data is tested by molding sample block, cutting by the sheet size is 150 × 150 × 2 .

3. 50% Compression Set 50%

4. .

The properties is typical performance,is not regarding as technical index or agreement.

5.

Any reprocessing must follow the above instructions,and ensure no content impurity.

6.

Above instructions for reference only,different equipment might have difference parameters,please adjust accordingly with different mold and product shape.

SHANDONG DAWN POLYMER CO.,LTD

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Address:Zhenxing Road,Longgang Economic Zone,Longkou,Shandong, China. 265703

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